



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

G719PC
Job Sheet 176442



Part No: G719PC

Job Qty: 12 ea

Part Name: Thimble



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 4/30/18

Created By: Jason Leroux

Type: Stock

Description:

Note: P###-## REV.1 IPP REV:A 18.04.20 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	12 Ea		4/30/18	0.00	0.00	Start Up Large Fab-7		DYC 18/05/07
110	Large Fab	12 pcs		4/30/18	0.00	3.00	Large Fab 3		DYC 18/05/07
120	QC	12 pcs		4/30/18	0.00	0.00	QC9		EL
130	QC	12 pcs		4/30/18	0.00	0.00	QC5		EL
140	Powdercoat	12 pcs		4/30/18	0.00	3.00	Powdercoat12		BR/ 18/05/08
150	QC	12 pcs		4/30/18	0.00	0.00	QC3		AS
160	Packaging	12 pcs		4/30/18	0.00	0.00	Packaging3		DAS MAY 08 2018
170	QC21-SA	12 Ea		4/30/18	0.00	0.00	QC21		21

Part Op 110 - 1- SAND BLAST PART 2- MANUFACTURE RETAINER AS PER DWG 3- WELD RETAINER AS PER DWG 4-
Descriptions: GRIND WELD FLUSH ***INSIDE OF RETAINER MUST BE SMOOTH***

140 - START TIME: 8:05 OVEN TEMPERATURE: 320° FINISH TIME: 8:35

M138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7750K232	Standard-Wall Steel Pipe, 3/4 Pipe Size, 5' Long	.9996 ft (.0833 ea)	100-Start up Operation	
7750K233	Standard-Wall Steel Pipe, 1 Pipe Size, 5' Long	.9996 ft (.0833 ea)	100-Start up Operation	
G719PCP	TBD	12 pcs (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation DAS 03 3:00 N/A	7750K232	1	4	0
	7750K233	1	4	0
	G719PCP	12	88	0

Part Specifications

Specifications could not be found.

Plex 4/24/18 9:08 AM dart.leroux.jason

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Container No: S069071



Part: G719PC

Job No: 176442

Serial No/Batch: S069071

Revision: 1

Inspector:

Date: 05/07/18

2018-05-07